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Attached hereto is a marked-up version of the changes made to the specification and claims by the current amendment. The attached page is captioned **“Version with markings to show changes made”**.

Respectfully submitted,

By:

**Morrison & Foerster LLP**  
**2000 Pennsylvania Avenue, N.W.**  
**Washington, D.C. 20006-1888**  
**Telephone: (202) 887-6924**  
**Facsimile: (202) 263-8396**







silicone adhesive is preferably from 0.75 to 3, in particular approximately 1% by weight, expressed in terms of the total silicone glue mass.

Paragraph beginning on line 4 of page 3 has been amended as follows:

When producing the composite, it is sufficient if the silicone glue is applied to ~~only one~~ of the parts to be bonded. ~~Which of the two parts to which it is applied is not important.~~  
Application of the glue can be made to either of the two parts. The silicone glue is in this case, e.g. spread or applied using a dispenser technique to the parts.

Paragraph beginning on line 5 of page 4 has been amended as follows:

~~This means that~~ Hence, the silicone glue must compensate, in the working temperature range, for length changes which - expressed in terms of the dimensions of the magnetic pieces - may be a few 100  $\mu\text{m}$ . If the elasticity is insufficient, stresses occur in the glue bond so as to cause strength losses and premature failure of the bond. This has been confirmed by shear-strength studies on bonds, especially after exposure to heating cycles.

Paragraph beginning on line 13 of page 4 has been amended as follows:

The production of a composite design according to the invention will be explained ~~in~~  
~~more detail~~ below.

Paragraph beginning on line 15 of page 4 has been amended as follows:

An adhesive bed of the addition-crosslinking, single-component, self-adhesive silicone glue Q 3-6611 is first produced on one of the two parts. To that end, the silicone glue is spread over the parts with a layer thickness of about 100-125  $\mu\text{m}$ . Since the silicone glue is a self-adhesive silicone glue, i.e. one provided with an internal adhesive, preliminary priming of the joint surface is not necessary. After the usual degreasing of the substrate surface, e.g. using a solvent, the silicone glue can be spread directly over the part. The wetting performance can be improved further, if required, by adding fumed silica. Glass spheres having a diameter of about 100 - 125  $\mu\text{m}$  are then scattered over the prepared silicone glue bed in an amount of approximately 1% by weight, expressed in terms of the total silicone glue mass. The second part is then joined onto this layer, a spaced joint with a size equal to the diameter of the glass spheres

being created. The final strength of the composite is reached by curing the silicone adhesive for about 2 hours at approximately 150°C.

On page 6, please replace "Patent Claims" with --WHAT IS CLAIMED IS--.

**In the Claims:**

1. (Amended) A composite of having two parts, ~~of which one is a rare earth permanent magnet and the other is a metallic support,~~  
the composite being formed using a thermally curable glue that forms a spaced joint, comprising:  
~~characterized in that~~  
the a rare-earth permanent magnet ~~has~~ having a joint surface of at least 1000 mm<sup>2</sup>; and ~~the~~  
a metallic support which is a ferromagnetic pole of an electrical machine, wherein ~~and in that~~ the  
glue ~~consists of~~ includes an addition-crosslinking, single-component and self-adhesive silicone  
glue,  
the glue layer having a layer thickness of ~~from~~ about 70 to 150 µm and ~~containing~~ includes  
spherical spacers in an amount of ~~from~~ about 0.5 to about 5% by weight of the glue mass.
2. (Amended) The composite as claimed in claim 1, ~~characterized in that~~ wherein the diameter  
of the spacers; and ~~therefore the~~ a thickness of the glue layer; is between about 100 and about  
125 µm.

**In the Abstract:**

Please replace the Abstract in its entirety with the Abstract attached hereto.

